Practice: 629 - Waste Treatment Scenario: #1 - Poultry Litter Gasifier

### **Scenario Description:**

This practice scenario includes gasification of poultry litter to reduce the volume of Phosphorus to be spread (as ash). The purpose of the practice is to address resource concerns related to water quality degradation due to (excess nutrient and pathogens) and air quality impacts (PM & PM precursors, and objectionable odors). In addition, energy is captured as heat from the process.

Associated practices: Amendments for Treatment of Agricultural Waste (591), Waste Storage Facility (313), & Nutrient Management (590)

### **Before Situation:**

A poultry operation typically removes part of the litter and bedding between flocks, called a cakeout. A full cleanout of litter and bedding is typically done once every 1-3 years depending on the operation. Over time, the accumulation of poultry waste in the litter contributes to an increase in odors and high ammonia emissions in the house contribute to impacts on bird health.

### **After Situation:**

The poultry litter gasification system is in place to accept litter from the adjacent barn or litter stacking area. The gasifier reduces the poultry litter to a more compact, dry ash that can more easily be hauled long distances to take to fields with lower P soil values. Energy produced by the gasifier can be used to heat the poultry house, providing a drier, healthier environment for the birds.

Scenario Feature Measure: Each poultry farm

Scenario Unit: Each
Scenario Typical Size:

Cost Details (by category):

Component Name

ID

Component Description

Unit

(5/unit)

Quantity

Cost

Materials

Manure Gasifier, (300lb/hour)

1748 Gasifier unit which will process up to 300 lb/hour. Includes equipment and labor.

Practice: 629 - Waste Treatment

Scenario: #2 - Milking Parlor Waste Treatment System with Dosing System

# **Scenario Description:**

This practice scenario includes a dosed treatment system for milking parlor wastewater that will outlet to a constructed wetland and/or vegetated treatment area and/or other acceptable treatment. The purpose of the practice is to address resource concerns related to water quality degradation due to (excess nutrient, salts and pathogens).

Associated practices: Constructed Wetland (656), Vegetated Treatment Area (635), Waste Transfer (634), Nutrient Management (590), Pumping Plant (533), Fence (382), & Waste Storage Facility (313)

# **Before Situation:**

Milkhouse waste water currently outlets in an untreated manner which presents potential soil, water and air quality concerns.

### **After Situation:**

This scenario assumes that the treatment system is designed for 500 gal/day of wastewater from the milking parlor. It assumes a two tank scenario. The grease trap acts as the primary settling basin. The wastewater overflows into the septic tank, which is then dosed to a treatment area (constructed wetland and/or vegetated treatment area and/or other acceptable treatment). This practice scenario reduces nutrient content, organic strength, or pathogen levels of agricultural waste; improve air quality by reducing odors and gaseous emissions (methane or ammonia).

Scenario Feature Measure: Each

Scenario Unit: Each

Scenario Typical Size: 1

Scenario Cost: \$8,796.68 Scenario Cost/Unit: \$8,796.68

Cost Details (by category)		Price				
Component Name	ID	Component Description	Unit	(\$/unit)	Quantity	Cost
<b>Acquisition of Technical Know</b>	ledge					
Training, Workshops		Educational seminar or series of meetings emphasizing interaction and exchange of information among a usually small number of participants.	Each	\$44.18	1	\$44.18
Equipment/Installation						
Excavation, common earth, large equipment, 150 ft		Bulk excavation of common earth including sand and gravel with dozer >100 HP with average push distance of 150 feet. Includes equipment and labor.	Cubic Yard	\$3.64	120	\$436.80
Trenching, Earth, 12" x 48"		Trenching, earth, 12" wide x 48" depth, includes equipment and labor for trenching and backfilling	Foot	\$1.26	450	\$567.00
Earthfill, Manually Compacted		Earthfill, manually compacted, includes equipment and labor	Cubic yard	\$5.24	100	\$524.00
Labor						
Skilled Labor		Labor requiring a high level skill set: Includes carpenters, welders, electricians, conservation professionals involved with data collection, monitoring, and or record keeping, etc.	Hour	\$29.84	16	\$477.44
Materials			•		•	•
Dosing System, siphon	l .	Dosing system siphon with typical 3" diameter and 12" drawdown. Includes materials and shipping only.	Each	\$272.65	1	\$272.65
Prefabricated concrete septic tank, 1500 gal	1738	Precast concrete septic tank, 1,500 gal. Materials only.	Each	\$1,839.71	2	\$3,679.42
Aggregate, Gravel, Ungraded, Quarry Run	1099	Includes materials, equipment and labor	Cubic yard	\$17.46	5	\$87.30
Pipe, PE, 3", DR 9	1001	Materials: - 3" - PE - 160 psi - ASTM D3035 DR 9	Foot	\$4.68	250	\$1,170.00
Pipe, PVC, 4", SCH 40	978	Materials: - 4" - PVC - SCH 40 - ASTM D1785	Foot	\$3.99	200	\$798.00
Mobilization						
Mobilization, large equipment		Equipment >150HP or typical weights greater than 30,000 pounds or loads requiring over width or over length permits.	Each	\$494.28	1	\$494.28

# Mobilization

Mobilization, small equipment	Equipment <70 HP but can't be transported by a pick-up truck or with typical weights between 3,500 to 14,000 pounds.	Each	\$174.12	1	\$174.12
Mobilization, very small equipment	Equipment that is small enough to be transported by a pick- up truck with typical weights less than 3,500 pounds. Can be multiple pieces of equipment if all hauled simultaneously.	Each	\$71.49	1	\$71.49